

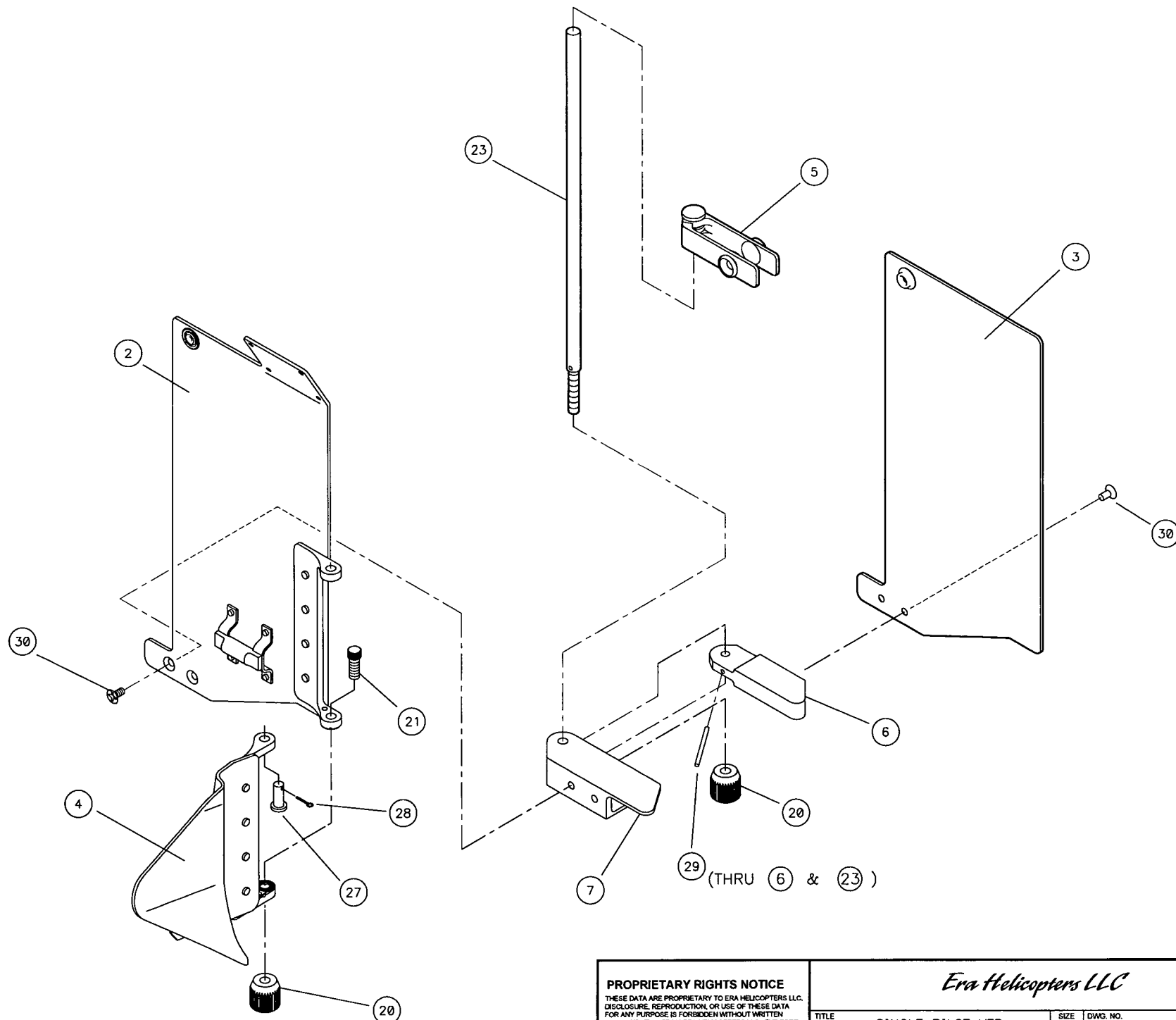
REVISION

LETTER	DRFTSMN	DATE	DESCRIPTION	APPROVED	DATE
IR	DNN	9/8/10	INITIAL RELEASE.		
A	DNN	11/12/10	MAT'L CHG. FOR ITEMS 8 THRU 20; CHG. GRIP ON 20; UPDATED P/N'S.		

		4			(37)	AN426AD4-()	RIVET						
		4			(36)	AN426AD3-()	RIVET						
		1			(35)		C-CLIP						
		2			(34)	MS27980-6B	SOCKET, SNAP FASTENER						
		2			(33)	MS27980-1B	BUTTON, SNAP FASTENER						
			1	1	(32)	MS27980-9B	POST, SNAP FASTENER						
			1	1	(31)	MS27980-7B	STUD, SNAP FASTENER						
				4	(30)	MS24693-C246	SCREW						
				1	(29)	MS171441	PIN, SPRING				(ALT P/N NAS561C2-13)		
				1	(28)	MS24665-103	COTTER PIN						
				1	(27)	MS20392-3C15	PIN, STRAIGHT HEADED						
				3	(26)	NAS1149D0332J	WASHER						
				3	(25)	MS27039C1-09	SCREW						
1	1		1	1	(24)	-024	SERRATED ADJUSTMENT WASHER			STAINLESS STEEL			
				1	(23)	-023	PIN			STAINLESS STEEL			
		1			(22)	-022	PIN TOPPER			STAINLESS STEEL			
				1	(21)	-021	MACHINE BOLT			STAINLESS STEEL			
				2	(20)	-020	KNOB			6061-T6 ALUM.			
1					(19)	-019	MACHINED OUTER			6061-T6 ALUM.			
	1				(18)	-018	MACHINED INNER			6061-T6 ALUM.			
				2	(17)	-017	CLIP STOP MOUNT			6061-T6 ALUM.			
				1	(16)	-016	CLIP STOP			6061-T6 ALUM.			
		1			(15)	-015	CLIP ANGLE	.050		6061-T6 ALUM.			
		1			(14)	-014	HINGE			6061-T6 ALUM.			
		1			(13)	-013	HINGE			6061-T6 ALUM.			
			1		(12)	-012	HINGE			6061-T6 ALUM.			
				1	(11)	-011	HINGE			6061-T6 ALUM.			
		1			(10)	-010	FIXING BRACKET	.093		LEXAN			
			1		(9)	-009	PLATE	.080		6061-T6 ALUM.			
				1	(8)	-008	PLATE	.080		6061-T6 ALUM.			
				1	(7)	-007	MACHINED OUTER SUB-ASSY						
				1	(6)	-006	MACHINED INNER SUB-ASSY						
				1	(5)	-005	HINGE SUB-ASSY						
				1	(4)	-004	FIXING BRACKET SUB-ASSY						
				1	(3)	-003	PLATE SUB-ASSY						
				1	(2)	-002	PLATE SUB-ASSY						
					(1)	-001	CHART HOLDER ASSY						
-007-006-005-004-003-002-001						ITEM NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE	
						NO. REQ'D PER ASSY.							

LIST OF MATERIAL

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						CHECK						
						STRESS			DWG. SIZE C SCALE NONE			
						PROJ. ENGR.						
DASH NO. REQ'D PER ASSY NEXT ASSEMBLY MDL.				HEAT TREAT		DWG. NO. 13939-1-290 SHT 1 OF 10 <i>Era Helicopters LLC</i>				REV. A		
				FINISH								

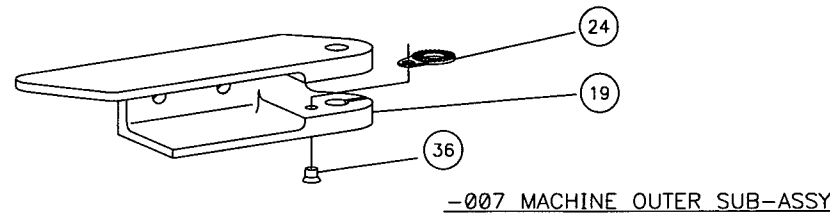
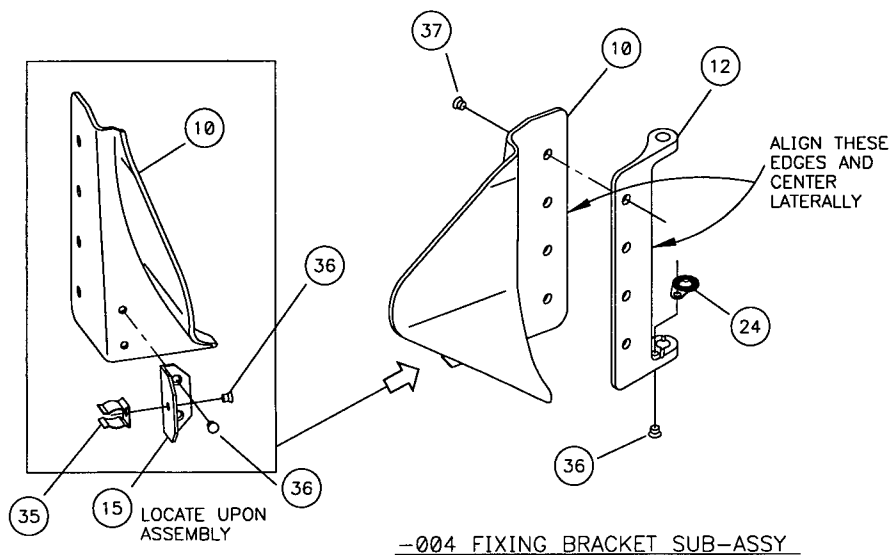
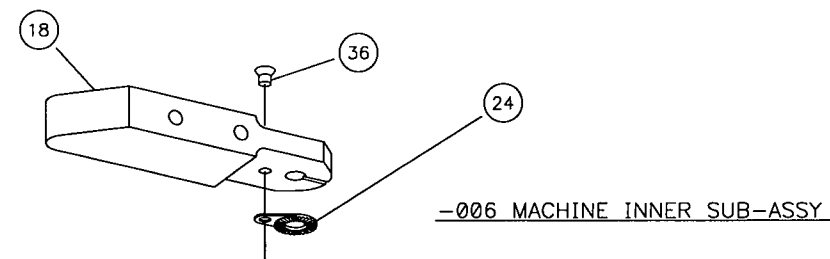
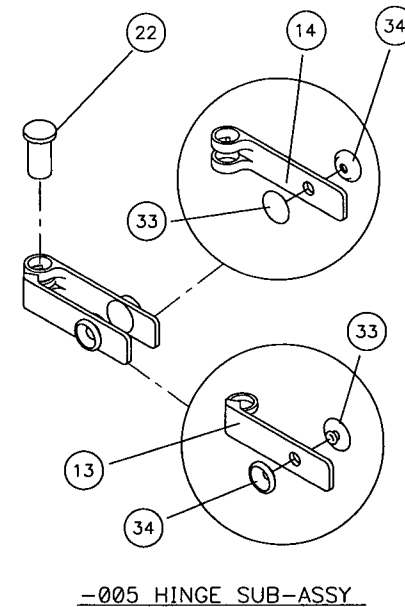
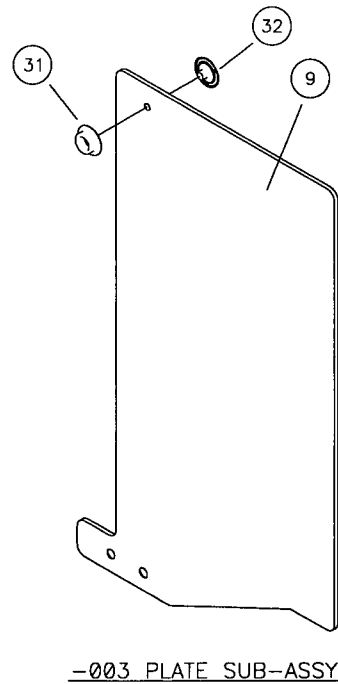
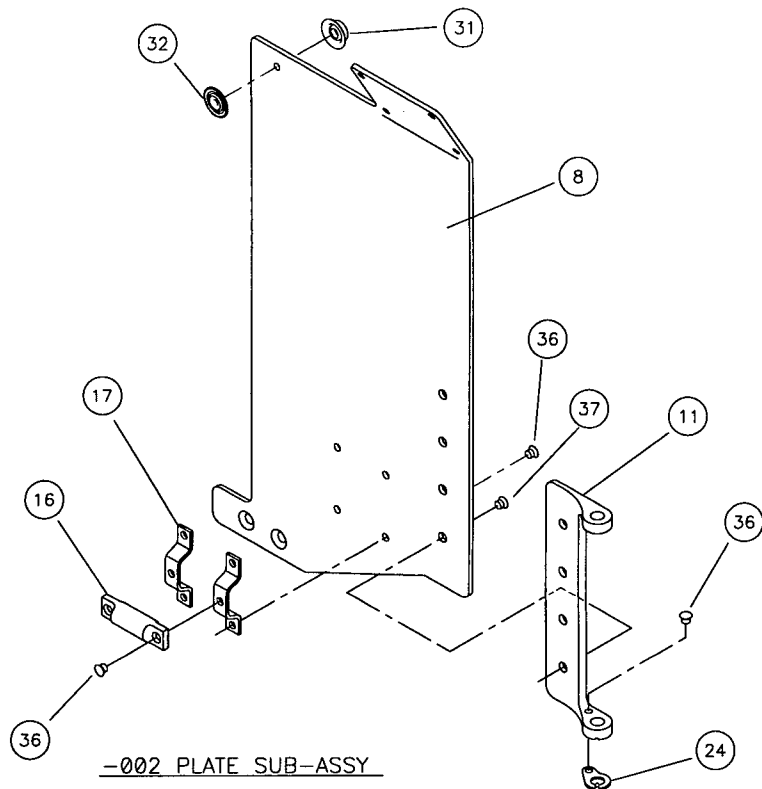


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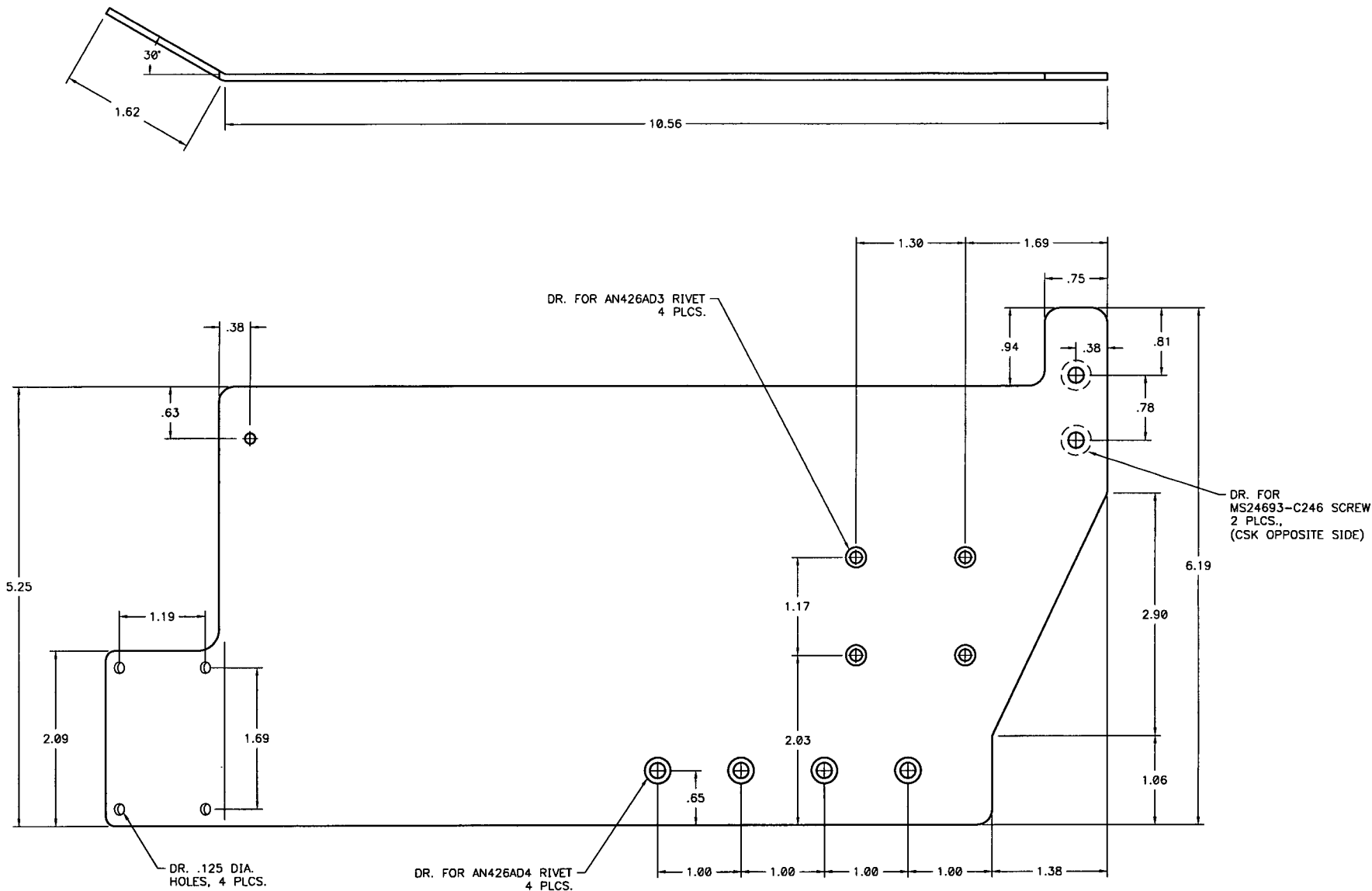
TITLE	SIZE	DWG. NO.	REV.
SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 2 OF 10	A



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TITLE SINGLE PILOT VFR CHART HOLDER, AW139	SIZE C	DWG. NO. 13939-1-290 SHT 3 OF 10	REV. A
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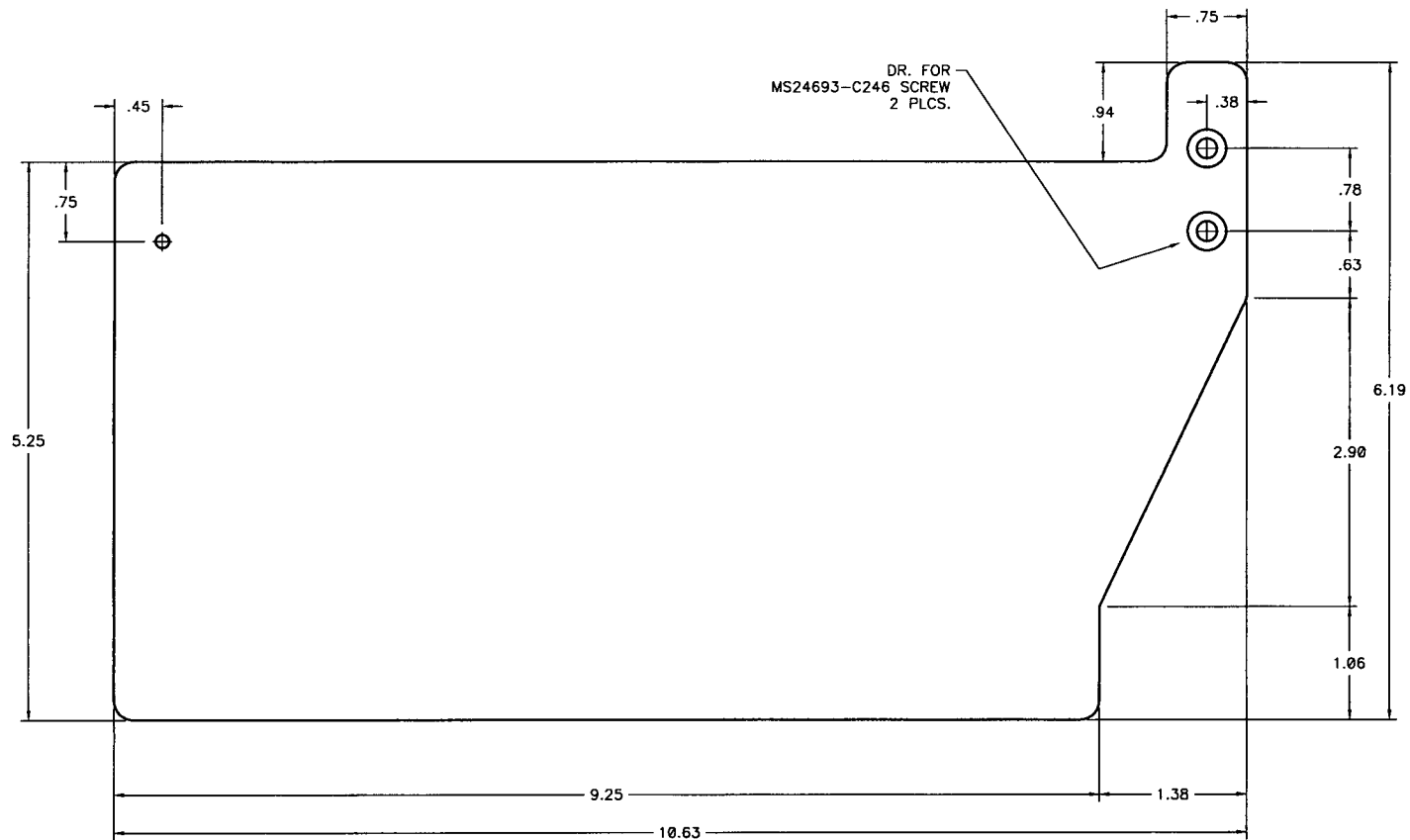
-008 PLATE

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SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 4 OF 10	A

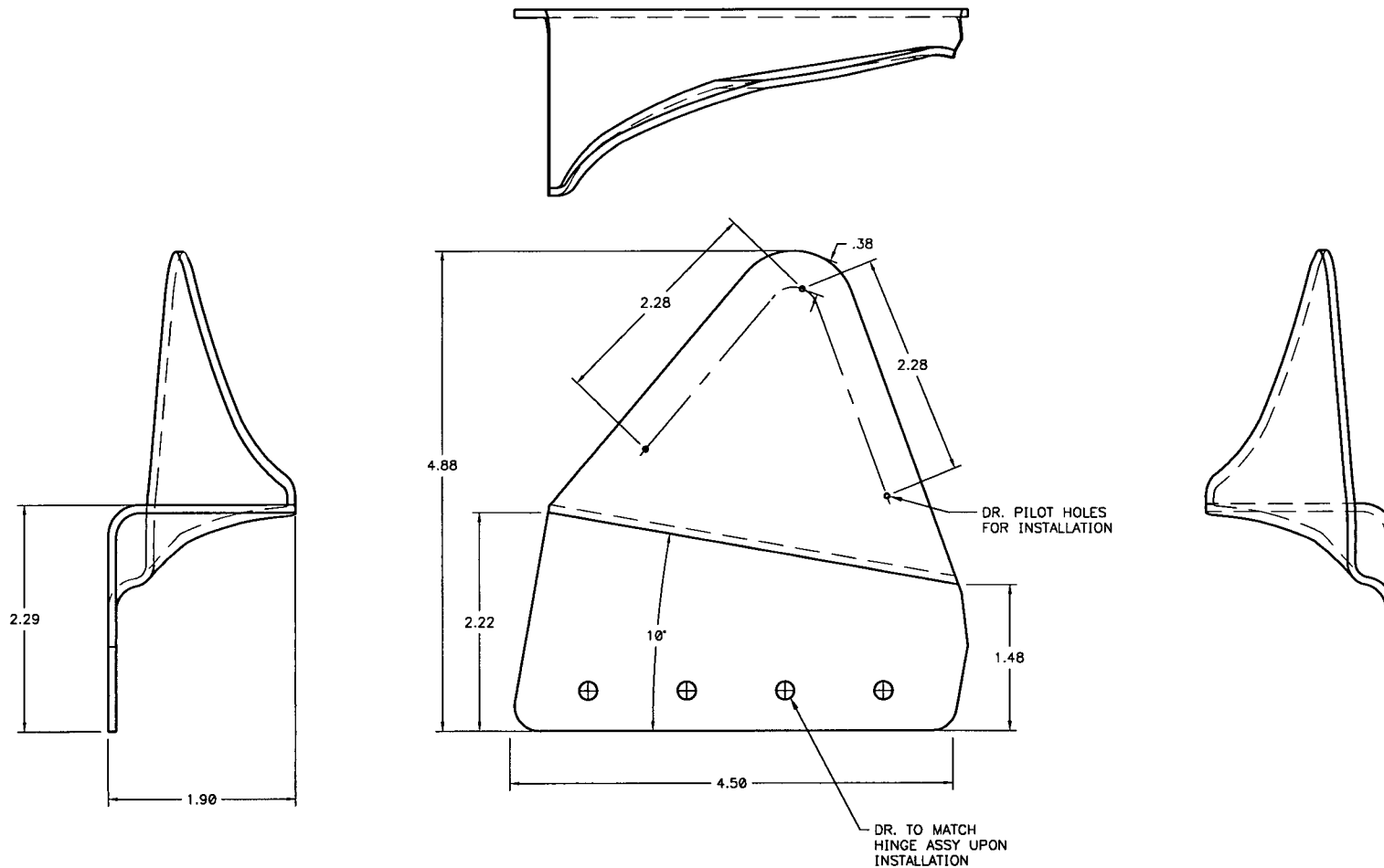


-009 PLATE

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TITLE	SIZE	DWG. NO.	REV.
SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 5 OF 10	A

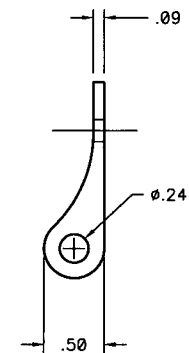
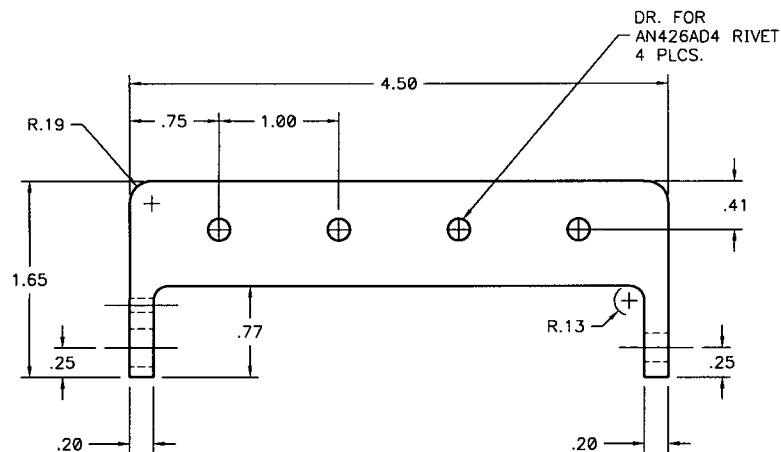
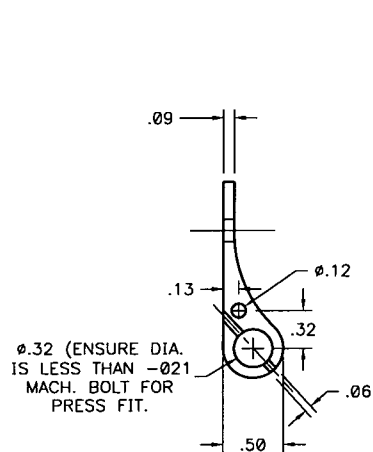


-010 FIXING BRACKET

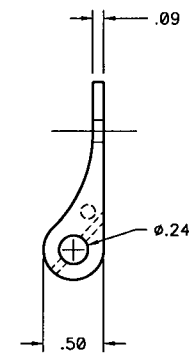
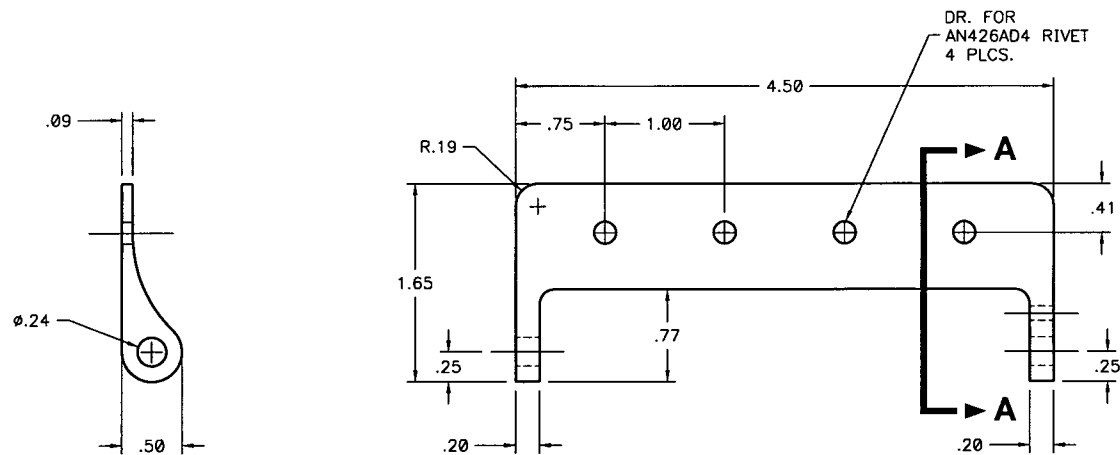
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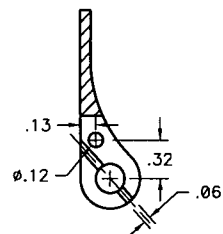
TITLE	SIZE	DWG. NO.	REV.
SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 6 OF 10	A



-011 HINGE



-012 HINGE

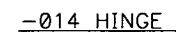
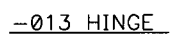


SECTION A-A

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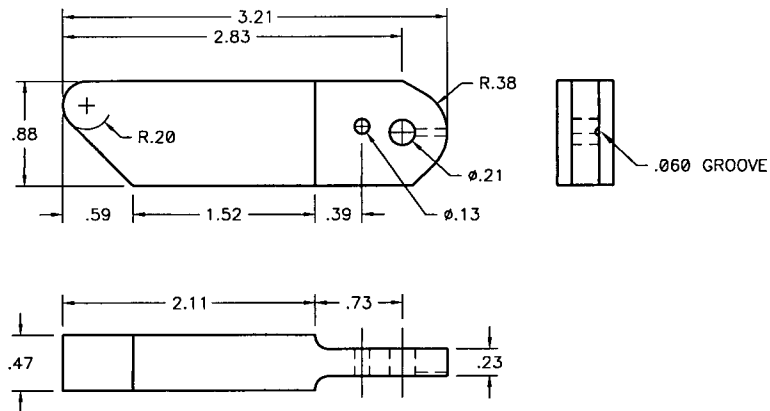
Era Helicopters LLC

TITLE	SIZE	DWG. NO.	REV.
SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 7 OF 10	A

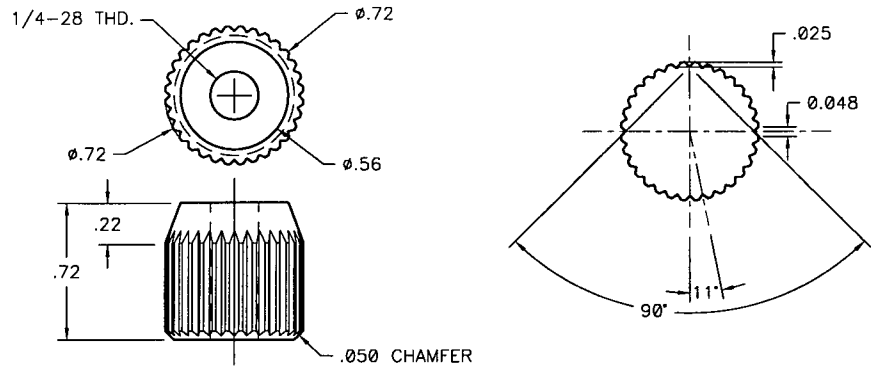


REV.
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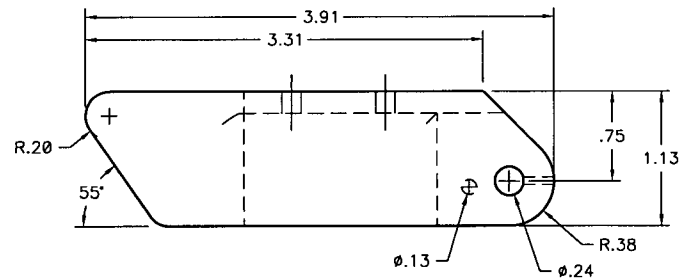
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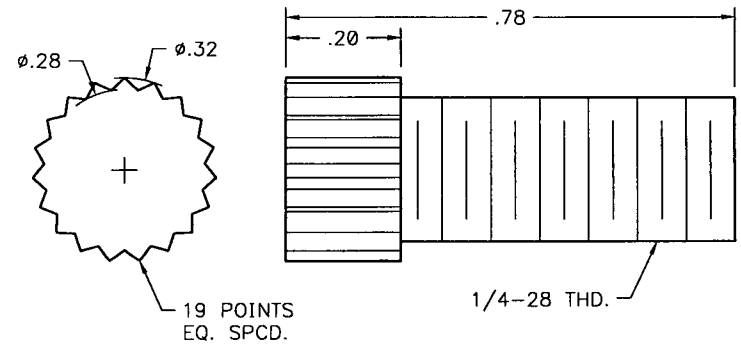
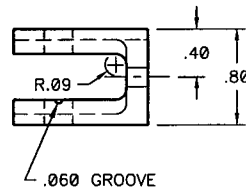
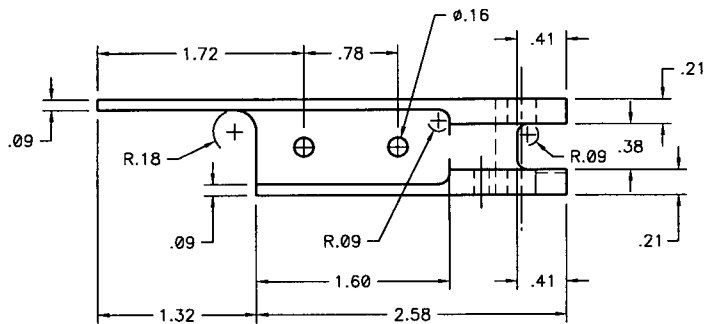
-018 MACHINED INNER



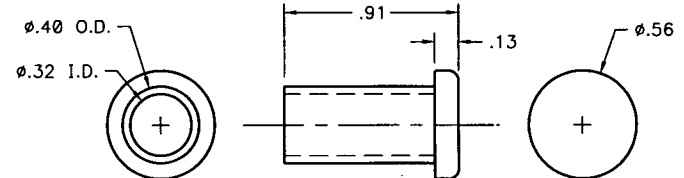
-020 KNOB



-019 MACHINED OUTER



-021 MACHINED BOLT



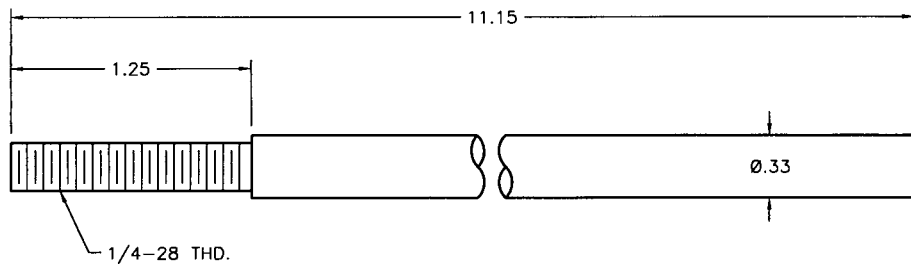
-022 PIN TOPPER

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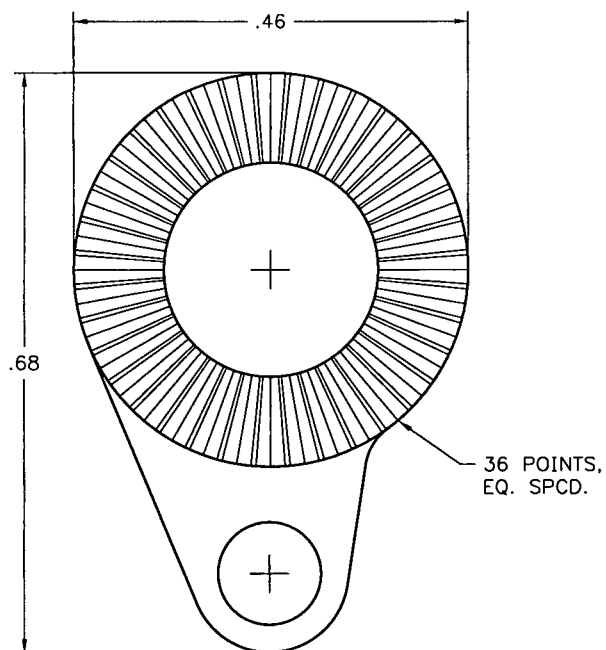
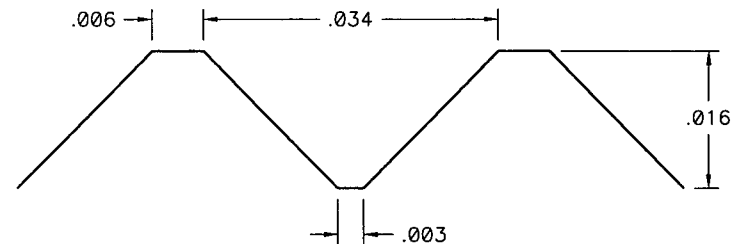
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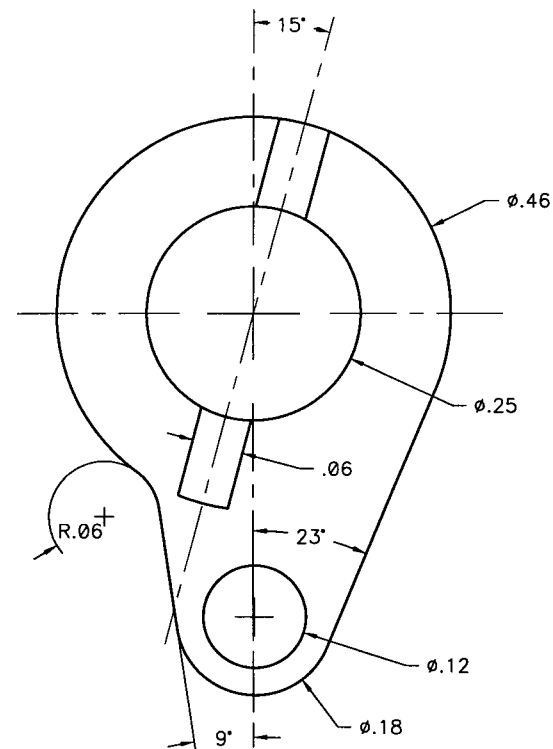
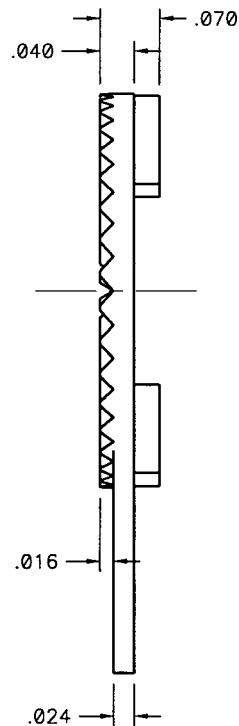
TITLE	SIZE	DWG. NO.	REV.
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-023 PIN



-024 SERRATED ADJUSTMENT WASHER



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